

**Materialprüfungsamt Nordrhein-Westfalen**

Prüfen · Überwachen · Zertifizieren

**Certificate of Conformity  
MPA NRW-11 7416-1 (EN)**

(Version: 09)

This is to certify that the construction product:

**ductile cast iron pipes for water pipe lines according to EN 545 with  
nominal diameters from DN 80 to DN 700**and manufactured as: **Pipe DUCPUR** with push-in joint socket and a lining of PUR (Polyurethane) as well as a coating against corrosion consisting of a zinc and bitumen layer and**Pipe ECOPUR** with push-in joint socket and a lining and coating of PUR (Polyurethane), CEMPUR – inside PUR, outside Cement, ECOCEM – inside Cement, outside PUR

The pipes have a double-chamber-socket DN 80 – 700 or single-chamber-socket. The insertion of a vonRoll HYDROTIGHT gasket alone enables a flexible joint. The insertion of an additional internal or external push-resistant locking system enables a restrained joint.

of the company:

**vonRoll hydro (Suisse) ag**

Von Roll-Str. 24 – CH-4702 Oensingen

Produced in the manufacturing plant(s):

**vR production (choindez) sa**

Choindez 33 – CH-2830 Courrendlin

according to the results of the


- manufacturer's factory production control,
- product testing / inspection by the MPA NRW and
- continuous surveillance by the MPA NRW

complies with the certification program

**MPA NRW-ZP 21-05 "Ductile iron pipes and fittings for water pipelines,  
sewage and gas pipes according to EN 545, EN 598 and EN 969"**The certificate is valid until **19.02.2022**.

Dortmund, 20.02.2019

on behalf of

  
Dipl.-Ing. Hönig  
Head of the certification body (Dez. 21)

This Certificate consists of 1 page.

This Certificate replaces the Certificate  
no. MPA NRW-11 7416-1 dated 30.11.2015, Version 08.The original of this document was issued in German language.  
In case of doubt only the German version is valid.